



中国认可  
国际互认  
检测  
TESTING  
CNAS L0106

# INSPECTION REPORT

No: 2101032902

PRODUCT	Thin Porcelain Tiles (60-120CB-M)
NOMINAL SIZE	600mm×1200mm×5.5mm
TRADE MARK	MONALISA
CLIENT	Monalisa Group Co., Ltd
INSPECTION TYPE	Sampling

China Building Materials Test & Certification Group (Shaanxi) Co., Ltd.  
National Quality Supervision Inspection Center of Building and Sanitary Ceramics CHINA



## **ATTENTION**

1. This inspection report should be invalid without the special signet of the testing body.
2. Any copy of the report should be invalid except for signet on the testing body again.
3. This report should be invalid in case one of the three of Main-Inspector, auditor, approver was absent.
4. This report should be invalid if altered.
5. Any objection should be raised to the testing body in fifteen days after reception, it would be rejected if late.
6. The report is only responsible for the commissioned samples in commission inspection.

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## INSPECTION REPORT

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Product	Thin Porcelain Tiles (60-120CB-M)	Nominal Size	600mm × 1200mm × 5.5mm
		Work Size	600mm × 1200mm × 5.5mm
Client	Monalisa Group Co., Ltd	Client Address	Xiqiao Textile Industrial Zone, Nanhai District, Foshan, Guangdong, China
Manufacturer	Monalisa Group Co., Ltd	Manufacturer Address	Xiqiao Textile Industrial Zone, Nanhai District, Foshan, Guangdong, China
Inspection Standard	ISO 13006:2018 GB 6566-2010 HJ/T 297-2006 Refer to JC/T 872-2000	Determination Standard	ISO 13006:2018 GB 6566-2010 HJ/T 297-2006 Refer to JC/T 872-2000
Trade Mark	MONALISA	Inspection Type	Sampling
Classification	B I a		
Sampler	Ma Zhuan E, Wang Chen	Sampling Date	2021.01.01
Sampling Base	5000 boxes	Sampling Site	Storehouse of manufacturer
Sample Quantities	3 boxes ( 12 pieces )	Inspection Item	See page 2
Production Date / Batch	2020.11.18	Inspection Site	Site 1
Receive Date	2021.01.12	Inspection Date	2021.01.14~2021.04.02
Sample Description	Glazed and even surface		
Inspection Conclusion	<p>According to standard of Annex G of <i>ISO 13006:2018 Ceramic tiles-Definitions, classification, characteristics and marking</i>, inspecting 21 properties of the product. The result testifies that 21 properties of the product reaches the requirements of the standard.</p> <p>According to standard of <i>GB 6566-2010 Limit of radionuclides in building materials</i> test. The result testifies that the product reaches class A requirements of the standard.</p> <p>According to standard of <i>HJ/T 297-2006 Specifications for environmental labeling products-ceramics tiles</i>, inspecting content of resolvable Pb and content of resolvable Cd. The result testifies that 2 properties of the product reaches requirements of the standard.</p> <p>Refer to standard of <i>JC/T 872-2000 Glass-ceramics for building decoration</i>, inspecting the scratch hardness of surface according to mohs of 5.5.2. The test results on page 2.</p>		
Notes	<p>Site 1: China Building Material Certification Tower, Wangsi Street, Fengdong in Xixian New Area, Shaanxi, China.</p> <p>This product is not applicable to JC/T 872-2000 as it does not belong to Glass-ceramics for building decoration. The test data are for reference only.</p>		



Approver:

Auditor:

Main-Inspector:

## INSPECTION REPORT

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No.	Properties	Test	Requirements	Result	Determinant
1	Length	ISO 10545-2:2018	$\pm 0.3\%$ , $\pm 1.0$ mm n=10, Ac=0, Re=2	-0.02%~-0.01% -0.18 mm~-0.10 mm d=0	Pass
2	Width	ISO 10545-2:2018	$\pm 0.3\%$ , $\pm 1.0$ mm n=10, Ac=0, Re=2	-0.12%~-0.10% -0.70 mm~-0.62 mm d=0	Pass
3	Thickness	ISO 10545-2:2018	$\pm 5\%$ , $\pm 0.5$ mm n=10, Ac=0, Re=2	+0.36%~+1.64% +0.02 mm~+0.09 mm d=0	Pass
4	Straightness of sides	ISO 10545-2:2018	$\pm 0.3\%$ , $\pm 0.8$ mm n=10, Ac=0, Re=2	-0.02%~+0.01% -0.27 mm~+0.06 mm d=0	Pass
5	Rectangularity	ISO 10545-2:2018	$\pm 0.3\%$ , $\pm 1.5$ mm n=10, Ac=0, Re=2	-0.03%~+0.03% -0.18 mm~+0.18 mm d=0	Pass
6	Center curvature	ISO 10545-2:2018	$\pm 0.4\%$ , $\pm 1.8$ mm n=10, Ac=0, Re=2	-0.01%~+0.01% -0.15 mm~+0.14 mm d=0	Pass
7	Edge curvature	ISO 10545-2:2018	$\pm 0.4\%$ , $\pm 1.8$ mm n=10, Ac=0, Re=2	-0.05%~+0.02% -0.29 mm~+0.26 mm d=0	Pass
8	Warpage	ISO 10545-2:2018	$\pm 0.4\%$ , $\pm 1.8$ mm n=10, Ac=0, Re=2	---	---
9	Surface quality	ISO 10545-2:2018	A minimum of 95 % of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	No visible defects	Pass
10	Water absorption (%)	ISO 10545-3:2018	Average: $E_v \leq 0.5$ Individual: $E_v \leq 0.6$ n=5, Ac=0, Re=2	Average: 0.05 Individual: 0.04~0.06 d=0	Pass
11	Breaking strength (N) <sup>1)</sup>	ISO 10545-4:2019	Thickness $\geq 7.5$ mm, $\geq 1300$ Thickness $< 7.5$ mm, $\geq 700$	Average: 931	Pass
12	Modulus of rupture (MPa) <sup>1)</sup>	ISO 10545-4:2019	Average: $\geq 35$ Individual: $\geq 32$ n=5, Ac=0, Re=2	Average: 55 Individual minimum: 49 d=0	Pass
13	Abrasion resistance	ISO 10545-7:2014	Report the result of test	4 Class ( 2100 cycles )	Pass
14	Thermal shock resistance	ISO 10545-9:2013	No crack or crazing n=5, Ac=0, Re=2	No crack and crazing d=0	Pass
15	Crazing resistance	ISO 10545-11:1994	No crazing on glazed surface n=5, Ac=0, Re=2	No crazing d=0	Pass
16	Frost resistance	ISO 10545-12:1994	No crazing or peeling n=10, Ac=0, Re=1	No crazing and peeling d=0	Pass
17	Moisture expansion (mm/m)	ISO 10545-10:1995	Report the result of test	0.04	
18	Impact resistance	ISO 10545-5:1996	Report the result of test	0.73	
19	Resistance to staining	ISO 10545-14:2015	Minimum 3 Class n=5, Ac=0, Re=2	5 Class d=0	Pass
20	Resistance to chemicals (Class)	Low concentration acids & alkalis	ISO 10545-13:2016	LA, LB, LC	LA
		High concentration acids & alkalis		HA, HB, HC	HA
		Household chemicals and swimming pool salts		Minimum B n=5, Ac=0, Re=2	A d=0
21	Lead and cadmium release (mg/dm <sup>2</sup> )	ISO 10545-15:1995	Report the result of test	Lead release: 0.014 Cadmium release: <0.001	
22	Coefficient of linear thermal expansion	ISO 10545-8:2014	Report the result of test	$\alpha_1 = 3.58 \times 10^{-6}/^{\circ}\text{C}$ $\alpha_2 = 4.36 \times 10^{-6}/^{\circ}\text{C}$	
23	Limit of radionuclides	Item 4. of GB 6566-2010	Class A: $I_{Ra} \leq 1.0$ , $I_{\gamma} \leq 1.3$ Class B: $I_{Ra} \leq 1.3$ , $I_{\gamma} \leq 1.9$ Class C: $I_{\gamma} \leq 2.8$	$I_{Ra} = 0.4$ $I_{\gamma} = 0.8$	Class A
24	content of resolvable Pb (mg/kg)	HJ/T 297-2006 Annex A	$\leq 20$	<0.5	Pass
25	content of resolvable Cd (mg/kg)	HJ/T 297-2006 Annex A	$\leq 5$	0.2	Pass
26	Scratch hardness of surface according to mohs <sup>2)</sup>	Item 6.5.4. of JC/T 872-2000	5~6 class	6 Class	
Note	1) The product is cut to 600mm×300mm for this test. 2) This product is not applicable to JC/T 872-2000 as it does not belong to Glass-ceramics for building decoration. The test data are for reference only.				

(Nothing below)