



## 『合』作共赢 『力』创未来

"Cooperation" for win-win results, "power" to create the future

企业如人生，人生似弹簧，当面对压力时，选择的不是扭曲或折断，而是收缩与承受，这并不意味着软弱和屈服，而是一种智慧；当外界力量解除或改变时，弹簧即释放储存的能量，满足社会的需求。

An enterprise is like a life, while a life is like a spring. When facing the pressure, it contracts and endures rather than distort break, which means the wisdom but not the weakness or surrender; when the outside force is removed or changed, it releases the stored energy to satisfy the social demands.



### 温州合力弹簧制造有限公司

Wenzhou Heli spring manufacture co., Ltd.

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### 昆山合力弹簧制造有限公司

Kunshan Heli spring manufacture co., Ltd.

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# HELI SPRING

## 合力弹簧

· IATF16949 汽车管理体系认证 · 国家高新技术企业 · ISO14000-2004 环境体系认证

· IATF16949 Automobile management system certification

· National High-tech Enterprise

· ISO14000-2004 Environmental system certification



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『合』作共赢 『力』创未来



坚守品质  
创造价值

Adhere to the quality, create value



# 走近合力

Approach to Heli  
Progress through all obstacles.

## 逐风雨而成长

温州合力弹簧制造有限公司创立于1992年，是一家集设计、生产、销售、服务于一体的高品质弹簧制造企业，现有标准厂房8000多平方米。二十多年弹簧领域制造经验的累积和沉淀，合力弹簧致力于帮助各行各业的客户满足当前及未来社会的需求。

合力弹簧坚持高标准、严要求的人才培养和团队建设，为企业稳步前行注入蓬勃动力。面对竞争日趋激烈的市场，合力弹簧将技术革新融入传统制造，通过与苛刻的大型企业合作，不断创新制造技术，研究和完善现有的产品设备。我们拥有先进的电脑数控卷簧机、磨簧机、热处理炉等现代化弹簧生产设备及检测设备150余台，以满足市场对弹簧产品的功能性、可靠性和安全性的最高要求。

为积极拓展国内外市场，加速产业升级和产品结构调整，于2005年在江苏昆山创办昆山合力弹簧制造有限公司，占地总面积达40亩地，并在激烈的市场竞争中脱颖而出。

合力弹簧自2008年起通过ISO9001质量体系认证，在2017年12月份公司又顺利通过了IATF16949汽车质量管理体系认证。公司先后获得“明星企业”“行业先进企业”“浙江省科技型企业”等多项荣誉，并被评为“国家高新技术企业”，目前产品有：低压电器弹簧，高压电气弹簧、气动弹簧、拉伸弹簧、汽车配件弹簧、线成型弹簧及笼式弹簧片等。

公司成立以来一直走专业化的发展道路，秉承“质量为本，做专做强，合作共赢，力创辉煌”的质量方针，以领先的技术水准，过硬的产品质量，全程一体化的服务理念，赢得市场，取得客户的高度信任！



Wenzhou Heli Spring Manufacturing Co.,Ltd, founded in 1992, is a member of Professional Association of Springs of China with the standard workshops more than 6000 m2 and professional middle- and high-level management personnel and technical personnel. Our company has the improved management system, rich technical force, advanced production facilities and complete testing equipments, with which, we have achieved ISO9001 International Quality System Certification.

Heli manufactures  $\phi 0.08-8\text{mm}$  various kinds of springs and support springs, and also provides customization according to special requirements from customers.

In order to develop the markets in China and abroad, and accelerate industrial upgrading and product structure adjustment, we established Kunshan Heli Spring Manufacturing Co.,Ltd in Kunshan of Jiangsu Province in 2005, which has gained good reputation from the industry and from the customers in the tough market competition.

Wenzhou Heli sincerely look forward to your visit and direction!



合力温州厂区



合力昆山工业园

# 合力文化 Heli culture

Quality builds the brand

## 品质铸就品牌

在创新中超越  
在实践中成长  
站在时尚的前沿  
以全新的理念演绎管理哲学  
用心创造，用情服务  
诠释我们对生活的注解

To surpass through innovation  
To grow in practice  
To perform management philosophy with a new idea  
At a forward position of fashion  
To interpret our comprehension about life  
With hearted creation and faithful service



### 使命——

创造财富，造福员工，回报社会  
Mission—To create wealth, for the employers, for the society

### 目标——

时刻进步，领先行业，提升品牌  
Target—To keep forward, to outstand in the industry, to enhance the brand value

### 精神——

团结务实，凝聚智慧，创新奉献  
Spirit—To be united and pragmatic, to be cohesive in wisdom, to be creative and devoted

### 价值观——

诚信守法，以人为本，共存双赢  
Values—To be honest and law-abiding, to be people-oriented, to realize win-win

### 经营理念——

艰苦创业，勤勉敬业，与时俱进  
Business concept—To be diligent, dedicated, and keep up with the times



# 合力荣誉 Heli Honor

To settle down through hard work

## 酬辛劳而沉淀

厚积薄发，凝练锋芒  
 只有经历风雨，才能邂逅彩虹  
 数载的激情汗水  
 迎来今日的璀璨光芒  
 这里不仅仅是荣誉和掌声  
 还有客户对我们的支持和认可  
 更有直面未来的梦想和希望

To rise and to get known with accumulated strength  
 Only through wind and rain can the rainbow be seen  
 Only by hard work can brilliance be touched  
 And we gain not only the reputation and applause  
 But also the support and recognition from customers  
 As well as the dreams and wishes about the future



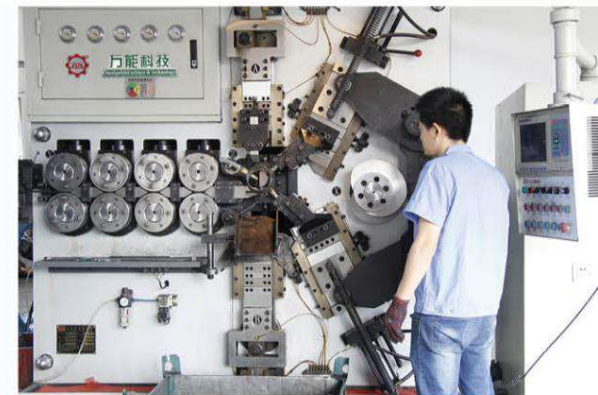
# 生产车间

The production workshop



先进的加工设备是企业实力的象征、也是优秀企业的必备条件，完美的检测手段是合力品质的保证。公司自成立之初就对生产设备的革新与改造从未有过一丝松懈，同时为设备的改造与革新投入了大量的资金，这些先进的设备给优质生产带来了极大的方便和极高的效益，从而保证了产品的质量，满足了需求。

Advanced processing equipments mean the enterprise power and the essential condition of an excellent enterprise, while the advanced testing methods mean the quality assurance. Our company, since founded, has been always improving the innovation of production facilities and spending much money on it. Therefore, these equipments bring great convenience and high benefits to the production, as a result of which, the quality is guaranteed and the customer's demands are satisfied.





合力坚持以市场为导向，以人为本，以客户为中心，以知识为动力，以科技为依托，积极进取，勇于创新。不断推出具有市场竞争力的一流产品和服务。合力技术底蕴雄厚，生产工艺，检测手段精良。将最先进的技术与员工们的智慧相结合，不仅拥有新技术接受和消化能力，更具备自主开发能力，使得产品质量和技术档次不断提升。

Heli consider the market as the direction, people as the foundation, customers as the center, knowledge as the motive and technology as the support, and will stay aggressive and innovative in order to provide excellent products and service that are competitive. Heli owns excellent technical power, production technology and testing methods. Having the advanced technology combined with the workforce wisdom, Heli thus is able to accept, learn and develop the new technology, which makes the product quality and technology better and better.

# 检测中心

Test center



一道道检验工序，确保每个产品严格按照国家标准和国际标准组织生产检测，从原材料购进到成品出库实行全过程控制。制定“以客户需求为中心，以生产管理为基础，持续改进质量体系，提高用户满意产品”的质量方针。



万能试验机 Universal testing machine



疲劳试验机 Fatigue testing machine



Every inspection process ensures that every product is in strict accordance with national and international standards for production and testing, and implements whole-process control from the purchase of raw materials to the delivery of finished products. Develop the quality policy of "customer demand as the center, production management as the foundation, continuous improvement of the quality system, improve customer satisfaction products".



拉压试验机 Tensile and compression testing machine



影像仪 Imager



盐雾试验机 Salt spraying testing machine



硬度试验机 Hardness testing machine



扭转试验机 Torsion testing machine



# 合力服务 Heli Service

To create value with good quality

## 以优质创价值

有种精神叫奋斗，有种境界叫享受  
 只有站在顾客的角度为顾客着想，才能真正赢得市场  
 合力根据客户的需求不断创新，为提高整体服务水平，设有客户服务中心  
 配有专职技术服务人员负责产品的售前、售中、售后服务工作  
 以优质的服务提升了品牌附加值

There is a spirit called fighting, and a state of mind called enjoyment  
 Only at the position of customers can the market be won  
 According to the customer demands and for the sake of service level improvement  
 Heli sets up a customer service center with professional personnel in charge of the service  
 during each part of the sales  
 The superior service elevates the brand value



# 合力制造 Heli manufacturing

Accurate · Lean · Efficient





合力制造 Heli manufacturing  
Accurate · Lean · Efficient



合力制造 Heli manufacturing  
Accurate · Lean · Efficient



# 为各类产品配套

For all kinds of products supporting

<b>小型断路器系列</b> Miniature Circuit Breaker Series	<b>塑壳断路器系列</b> Molded case circuit breaker series	<b>继电器弹簧系列</b> Relay spring series	<b>交流接触器系列</b> Ac contactor series	<b>框架开关系列</b> Frame switch series
<b>高压开关系列</b> High voltage switch series	<b>接线端子系列</b> Terminal series	<b>微动开关系列</b> Microswitch series	<b>充气柜机构系列</b> Pneumatic cabinet mechanism series	<b>隔离开关系列</b> Isolation switch series
<b>墙壁开关系列</b> Wall switch series	<b>行程开关系列</b> Travel switch series	<b>5G 断路器系列</b> 5G circuit breaker series	<b>气动弹簧系列</b> Pneumatic spring series	<b>汽车燃油泵系列</b> Auto fuel pump series
<b>汽车电机系列</b> Automobile motor series	<b>汽车涨紧轮系列</b> Automotive tensioning wheel series	<b>点火线圈系列</b> Ignition coil series	<b>汽车零部件系列</b> Auto parts series	<b>密封件弹簧系列</b> Seal spring series
<b>电动工具系列</b> Power tools series	<b>园林机械系列</b> Garden Machinery Series	<b>模具弹簧系列</b> Die spring series	<b>圆柱销衬套系列</b> Cylindrical pin bushing series	<b>耐高温弹簧系列</b> High temperature resistant spring series



# 直接和间接合作伙伴

因互信而共赢 Direct and indirect cooperative partner  
 Win-win through mutual trust.

以下商标均为其相关公司注册标志，排名不分先后

The following trademarks are registered logo of related companies, listed in random order




# 合力愿景 Heli wishes the prospect Of beauty due to the pursuit

## 因追求而美丽

人类，因追求而超越

因超越而前进

当“追求无限”成为一种信念

梦想便开始实现

勤劳、执着的合力人

将秉承过去的辉煌，以零起点的心态继续努力

积极面对未来的激烈竞争

实现专业化经营，打造一个生命力强劲的合力品牌

Human surpasses itself due to the pursuit

And advances due to the surpass

When the boundlessness pursuit becomes a faith

Dream starts to work

The diligent and tenacious people in Heli

Will exert themselves to face the tough competition in the future

In accordance with the previous glory

And will make Heli a vital brand with a specialized business strategy

