

## Laser Sintering Production System

# P550DL



## Introduction >>

P550DL is equipped with two independent high powder lasers, and is suitable for the manufacture of most of the products such as aviation, and household appliances, and plastic functional parts at present, giving consideration to its building chamber size and high-efficiency Additive Manufacturing System with extremely high overall performance.

## Applications >>



## Specification

### P550DL

Build Chamber Size X×Y×Z (mm)	550 × 550 × 850
Effective Space Size X×Y×Z (mm)	540 × 540 × 840
Dimension of Main Machine W×D×H (m)	1.85 × 1.49 × 2.32
Weight of Main Machine (kg)	1,600
CO <sub>2</sub> Laser Power (w)	140 x2 Double Laser
Focusing	3-axis, dynamic focusing
Building Speed (mm/h)	15~25
Layer Thickness (mm)	<ul style="list-style-type: none"> <li>• 0.06 ~ 0.2 Adjustable,</li> <li>• Recommended Values 0.12</li> </ul>
Diameter of Laser Beam (mm)	0.4
Maximum Scanning Speed (mm/s)	22,000
Maximum Operating Temperature (°C)	230/160
Powder Pyrometer Long Term Stability (°C/Year)	0.1
Powder Feeding Type	<ul style="list-style-type: none"> <li>• Powder discharged upside,</li> <li>• Powder fed both sides</li> </ul>
Data Format	STL
OS	Windows 10.0
Data Processing Software	Voxeldance Additive - TPM3D Version
Options for Color of SLS Parts	White, black or other colors
Auto Lock for Platform	Yes
Lifting Trolley	Manual
Active Cooling	Yes
Control Unit	Integrated control unit
Thermal Management for Control Cabinet	Room temperature air cooling
Powder Recoater	Single blade
Electrical Protection	PL-d Single-channel security control
Nitrogen generator	Integration
Power	380V, 3P/N/PE, 32A, 50/60Hz, Avg 4kW

## Part & Powder Processing Station (550ver)

TPM3D released an innovative clean production solution, the Part & Powder Processing Station (PPS), which provides a perfect solution to prevent powder leakage. The PPS solution not only keeps your work place from any dust pollution, but also helps save your production time and cost. Both automatic and manual operation modes are available on the PPS, which provides you with more flexibilities when using the TPM3D SLS AM system.

Size X × Y × Z (mm)	2700 × 1830 × 2300
Weight (Kg)	1,000
Powder Feeding Rate (Kg/h)	50
Maximum Power (Kw)	4
Intake Pressure (Mpa)	≥ 0.5
Air Flow Requirement (L/min)	≥ 200
Dust Explosion-Proof Grade (GB3836 / GB12476)	Dust Explosion - Proof Zone 22
Working Noise (dB)	≤ 70
Power	380V, 3P/N/PE, 10A, 50/60Hz, Avg 2kW
Maximum Capacity	1 SLS System

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# TPM3D

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